



METAL PRIMER



DESCRIPTION

Provides a tough, adhesive, chemical resistant, durable, film.

PROPERTIES:

Physical Property	Test Method (ASTM)	Value
Viscosity, cps	ASTM D-2196	95 KUS
Density gr/ml (lb/gal)	ASTM D-1475	9.0 +/- 0.5
Appearance	INTERNAL	LIQUID
Type	INTERNAL	Water based product
Color	INTERNAL	Red
Solids by weight, %	ASTM D-1644	37 +/- 2
Dying time for water resistance	ASTM D-1640	4 hours *Required time will increase depending on humidity
Total Dryingtime	ASTM D-1640	6 hours

SURFACE PREPARATION

Surface to be coated must be clean, dry and free of any oil, grease or dirt. Pressure washing is recommended. Any existing coating must be checked for good adhesion. Any loosely adhered coating must be removed by mechanical means such as wire brushing, sand blasting or scraping. Surfaces must be prepared, cleaned and checked for compatibility. If some areas hold excessive ponding water they must be brought into conformance by installing proper drains. Deteriorated or corroded metal shall be replaced. Rusted areas shall be mechanically abraded to remove rust and applied rust inhibitor

APPLICATION TOOLS

Brush, Roller, Conventional or Airless Spray.

APPLICATION

Metal

CLEAN UP

Water only. Clean application tools and equipment with clean water. DO NOT USE SOLVENTS.

CURING TIME

12 Hours *Required time will increase depending on humidity

STORAGE

Store container in cool, dry, protected areas, and keep from freezing. Keep container tightly closed when not in use.

SHELF LIFE

Maximum storage is two years.

PACKING

4.7 gallons (57.1 lbs)

⚠ WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov
BASF Corporation Construction Systems • 889 Valley Park Drive Shakopee, MN 55379 USA • Customer Service 1 (800) 433-9517 Technical Service • 1 (800) 243-6739 • www.thermotekgroup.com

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